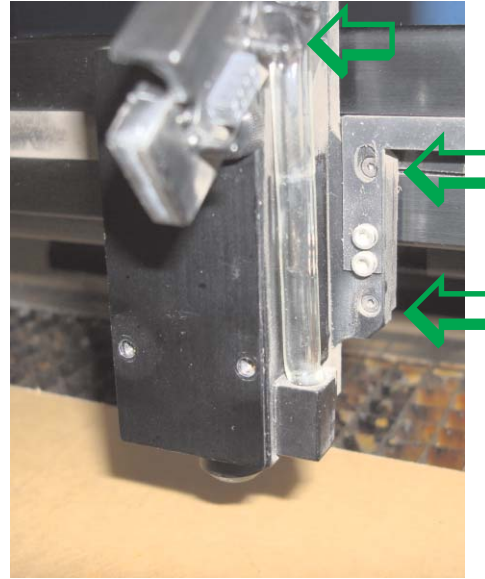
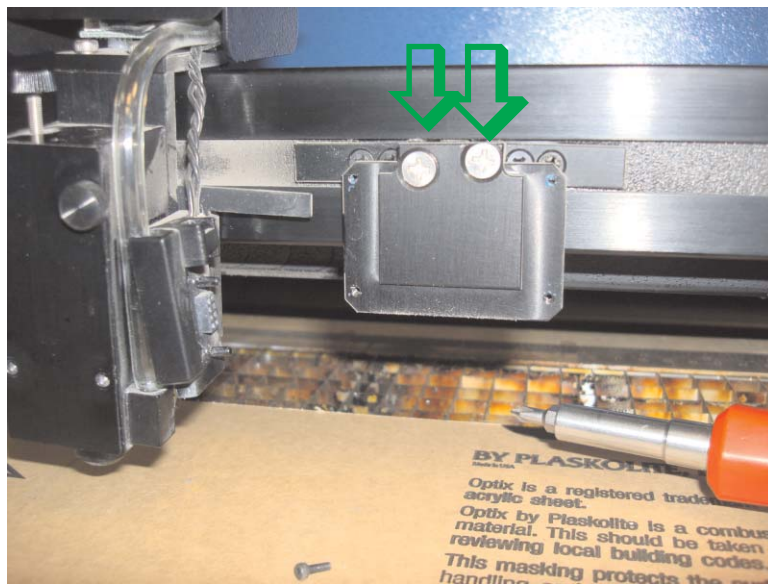


Remove these two screws



Remove the two Phillips screw to move the Auto Focus Seat to the side as shown above. Then remove these two screws and move the lens carriage to the side.



Make sure these screws are tight. Put it back together by reversing these steps.